



**Tip Cleaner** 



• Reduce time for tip cleaning and increase efficiency in soldering process.





### Solder-Splash-Preventing Rotary Tip Cleaner





• Prevents solder from splashing when cleaning.

#### Features of FT-720

#### Quick tip cleaning

Increasing efficiency in soldering process by reducing time for tip cleaning.

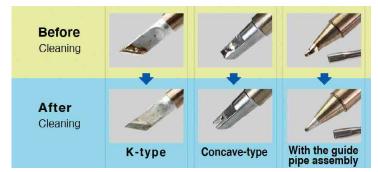
#### Comparison of cleaning time

FT-720 (fluoroplastic brush)	0.94 s	ec.	Approx. 75	% reduction		
Cleaning wire				3	.95 sec.	
Cleaning sponge					4.11 sec.	
	0	1	2	3	4	5 (sec.)

\* The above values are measured values and not guaranteed values.

#### Cleaning a variety of tip shapes

FT-720 surely and quickly cleans a variety of tip shapes, and also a tip even having the guide pipe assembly on a handpiece.



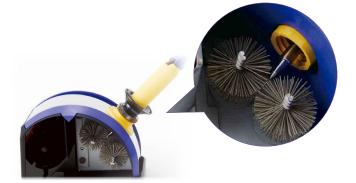
#### The compact design

It is also designed to be installed on the iron holder, FH-200, to make efficient use of the workspace.



#### Features of FT-710

#### Solder-Splash prevention



#### Please choose the receptacle to tip type

#### Compatibility table

Тір	Receptacle A	Receptacle B	Receptacle C
T15, T11, T36	~		
T18		~	
T20, T17, T22			~
	·		·

\* This cleaner cannot be used with T15-JL02, quad type, tunnel type, and spatula type soldering tips of T15 series.

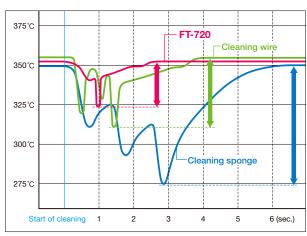
\* It can be used with T19 series, only with the use of a custom-ordered receptacle.

In this situation, consult your nearest HAKKO dealer or distributor. \* It cannot be used with FX-8802 and FX-8803 with T18 series. \* There are some tips with dimensions that cannot be adjusted with the standard receptacles. In this situation, consult your nearest HAKKO dealer or distributor.

#### Features of FT-710 and FT-720

#### Minimizing tip temperature drop

Tip cleaner can help increase productivity by shortening the cleaning time and minimizing the tip temperature drop with no use of water. \* The following graph is for FT-720. For FT-710, please visit our website.



\* The above values are measured values and not guaranteed values.

#### Brush lineup for different purposes Fluoroplastic brush Resin brush

No. A5063 111

Long-life brush with excellent durability Effective in reducing of solder balls while tip cleaning.



Effective in reducing the impact of tip oxidation Recommended for soldering with lead-free alloy or halogen-free flux.





Effective in removing solder from a tip completely Recommended for soldering fine and precise components.

#### Easy maintenance

Solder waste can be easily removed just by taking off the cover. No tool is required to remove the brushes.

#### Removal of solder waste





The safety design requires removal of the AC adapter to take off the cover.

Replacement of the cleaning brushes



#### **Packing List**

FT-720	Unit (with adjuster), AC adapter, Instruction manual
FT-710	Unit, AC adapter, Receptacle A, Receptacle B, Lock nut, Gauge, Instruction manual

#### **Specifications**

Model No.	FT-720	FT-710		
Rating	24 VDC 140 mA	24 VDC 130 mA		
Brush rotational speed	1670 rpm	2500 rpm		
Standard receptacle	-	Receptacle A and B		
Dimensions	$67(W) \times 63(H) \times 94(D) \text{ mm}$	71 (W) × 77 (H) × 107 (D) mm		
Weight	200 g	450 g		
AC adapter				
Output voltage	24 VDC	24 VDC		

Optional for FT-720			
Part No.	Name	Specifications	
A1566	Cleaning brush A	Plastic brush, qty 2	
A1567	Cleaning brush B	Metal brush, qty 2	
A5062	Sensor cover	qty 10	
A5061	Adjuster	_	

#### **Optional for FT-710**

Part No.	Name	Specifications
A1567	Cleaning brush B	Metal brushes, qty 2
B3519	Receptacle C	-

Output voltage

# **FT-700**

**Tip Polisher** 

#### Usage

#### **Cleaning procedure** Before After Approximately 350°C is the most suitable temperature for cleaning the tips. Oxidized tip Cleaning is now completed Clean off chemical paste from the tip surface. move carbide and oxide. Tin the tip. (remove oxide) Tin the tip with solder.

Repeat the process twice or m	ore until oxide is	completely removed.

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- · Soldering tip polisher best suited to the removal of carbide and oxide on soldering tips
- · Prevents the shortening of the service life of tips caused by oxidation

#### **Packing List**

FT-700	Unit, Paste, Brush, Instruction manual		
Specificatio	ns		
Model No.		FT-700	
Power consumption		3 W (100 V), 4.5 W (110 to 120 V, 220 to 240 V)	
Dimensions		70 (W) × 54 (H) × 101 (D) mm	
Weight*		0.65 kg	
* Without cord			
Chemical paste			
Amount		10 g	
Ingredients		Flux, tin (Sn) 50 wt% (each)	

Ingredients \* The flux component of chemical paste consists of alicyclic amine hydrobromate, aliphatic amine hydrobromate, petrolatum, and wax.

Make sure the tip is cleaned after use according to the procedure shown in the left. \* Do not use the chemical paste for purpose other than restoring of the soldering tip.

Use the brush to remove tough oxide. **FS-100** 

# **Chemical Paste**



#### **Packing List**

FS-100

Paste, Instruction manual

### for LEAD FREE Bolds

- · Chemical paste best suited to the removal of oxide on soldering iron tips
- · Also used for retinning of soldering tips

#### **Specifications**

#### **Chemical paste**

Amount	10 g
Ingredients	Flux, tin (Sn) 50 wt% (each)

\* The flux component of chemical paste consists of alicyclic amine hydrobromate, aliphatic amine hydrobromate, petrolatum, and wax. Make sure the tip is cleaned after use according to the procedure shown above.

\* Do not use the chemical paste for purpose other than restoring of the soldering tip.