# **FG-100B**

### **Thermometer with Auto-measurement Function**



#### **Features**

Minimize individual differences in how to complete measurement and read result.

\* Image photo below AUTO HOLD function and MAX HOLD function cannot be used at the same time.



#### **1. AUTO HOLD Function**

The measurement will end automatically when tip temperature is stabilized.

The measurement process will be the same no matter who does it.

#### 2. MAX HOLD Function

Max measured tip temperature will be displayed.

This function can be useful for quality control of components and P.W.B.

#### 3. Temperature Measurement Count Function

Number of tip temperature measurement will be automatically counted.

This function can be useful for control of changing sensor.

#### Temperature Sending Function

Measurement result by AUTO HOLD function or MAX HOLD function can be sent to a soldering station (FN-1010: refer to P.18) through infrared.

This function can eliminate manual process of recording results, the time for the process, and human error.



- · Automatic temperature measurement can minimize individual differences in measuring temperature.
- · Measurement counter can be useful for control of changing sensor.
- · Long life sensor AS5000 (with certificate of conformance) is equipped as standard.

#### Packing List

FG-100B

Unit, 006P 9 V Manganese dry battery (for trial), Sensor, Instruction manual

#### **Specifications**

Model No.	FG-100B	
Power supply	006P 9 V dry battery (alkaline cell recommended)	
Temperature resolution	1°C	
Temperature measurement range	0 to 700°C	
Temperature precision	±3°C (300 to 600°C) ±5°C (other than above)	
Temperature sensor*	K (CA) type thermocouple	
Display	LCD: 3 1/2 digits	
Operating environment	Ambient temperature/Humidity range: 0 to 40°C, max.80% RH (without condensation)	
Environmental conditions	Applicable rated pollution degree 2 (according to IEC/UL 61010-1)	
Dimensions**	75 (W) × 44 (W) × 140 (D) mm	
Weight***	125 g	

The temperature sensor can only be used to measure temperatures below 500°C To measure higher temperatures, use an applicable temperature probe.

\*\* Excluding protrusions \*\*\* Without battery

#### **Option / Replacements**

Part No.	Name	Specifications		
A1310	Temperature probe	For solder bath and pot		
C1541	Temperature probe	For hot air station		
A1556	Sensor A	-		
A1557	Sensor B	-		
AS5000	Sensor	lead-free with cert conformance		

#### Long life sensor AS5000 (for FG-100B, FG-101B and FG-102) is equipped as standard.

Lasts 30 times longer than a conventional sensor\*. Save troubles of sensor replacements and enhance stable measurement for a long time. Certificate of conformance is included. Based on our in-house test



# FG-102

## Soldering Iron Thermometer with Traceability Management System





- Free of errors in temperature measurement
- Free of transcription errors for measured temperature
- Standardization of temperature measurement
- Secure management of tip temperature records
- Long life sensor AS5000 (with certificate of conformance) is equipped as standard.

#### **Packing List**

FG-102	Unit, Battery (6 pcs, for trial), Barcode reader, USB cable, Software (CD-ROM), Sensor, Barcode sticker for soldering iron ID (30 pcs), Barcode sticker for operator ID (30 pcs), Instruction
	manual

Option / Replacements				
Part No.	Name	Specifications		
A1310	Temperature probe	for soldering bath and pot		
C1541	Temperature probe	for hot air station		
A1556	Sensor A	-		
A1557	Sensor B	-		
C5009	Bar code reader	-		
AS5000	Sensor	lead-free with cert conformance		

#### **Specifications**

Model No.	FG-102	
Power supply	AA sized (LR6) battery × 6 (alkaline cell recommended)	
Temperature resolution	1°C	
Temperature measurement range	0 to 700°C	
Temperature precision	±3°C (300 to 600°C) ±5°C (other than above)	
Temperature sensor*	K (CA) type thermocouple	
Display	LCD	
Operating environment	Ambient temperature/Humidity range: 0 to 40% max.80% RH (without condensation)	
Environmental conditions	Applicable rated pollution degree 2 (according to IEC/UL 61010-1)	
Dimensions**	193 (W) × 90 (H) × 219 (D) mm	
Weight***	0.93 kg	

 Temperature sensor can only be used if measure temperatures below 500°C. To measure higher temperatures, use an applicable temperature probe.
Without herodor reador.

\*\* Without barcode reader\*\*\* Without battery and barcode reader

\*\*\*\*\* Traceability management function can only be used for soldering irons.

#### **Features**

#### An Innovation in Tip Temperature Control

#### Flow chart of management



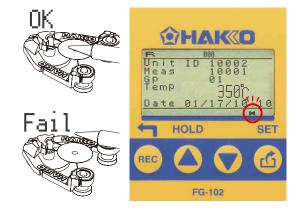
- 1. Scan the unit and the measurer's ID by a barcode reader.
- 2. Measure the temperature.
- 3. Press the REC button to save the data on the unit main body.
- 4. Transfer and save the data on the PC.

#### Free of errors in temperature measurement by standardization of temperature measurement

The unit has a function to notify the end of measurement. When measurement is finished, "H" icon stops blinking. The unit can find measurement errors and prompt an operator to repeat measurement. The display shows "Fail" if tip loses appropriate contact with sensor before completion of measurement.

#### Pass/Fail judgment on measured temperature

Pass/Fail judgment on measured temperature can be automatically made if an acceptable temperature range is registered in advance (the display shows "OK" or "Fail".).



#### Make it easy to manage tip temperature records by transferring the data to computer



Free of transcription errors for measured temperature



1	10023	0	10005	375	0	10	21	14	47	
2	10024	0	10005	372	0	10	22	14	48	
3	10025	0	10005	372	0	10	23	14	49	
4	10026	0	10005	373		10			50	
5	10027	0	10005	375	0	10	25	14	51	
6	10028	0	10005	375	0	10	26	14	52	
7	10029	0	10005	373	0	10	27	14	53	
8	10030	0	10005	376	0	10	28	14	54	
9	10001	1	10005	371	380	10	29	14	55	OK
10	10002	1	10005	371	380	10	30	14	55	OK
11	10003	1	10005	372				14		OK
12		1	10005	382		10	32			OK
13			10005	382		10	33			NG
14	10006	5	10005	380	380	10	34	15	4	NG

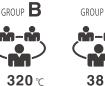
#### **More Features**



#### Group control

Groups can be created based on different set temperatures for different operations. Pass/Fail judgment on measured temperatures can be automatically made for different acceptable temperature ranges.









Automatic counting of the number of measurements



Notification of the calibration date

# Soldering Tester



### **Soldering Iron Tester with Auto-measurement Function**





- Soldering iron tester for measurement of tip temperature, leak voltage, and tip to ground resistance
- Human error-free operation
- Long life sensor AS5000 (with certificate of conformance) is equipped as standard.

#### **Packing List**

FG-101B

Unit, Conduction wire, Ground clip, Multi-adapter\*, European adapter\*, Fuse, Power cord, Sensor, Instruction manual

\*May not be included depending on the specifications

Option / Replacements				
Part No.	Name	Specifications		
A1310	Temperature probe	For solder bath and pot		
C1541	Temperature probe	For hot air station		
A1556	Sensor A	-		
A1557	Sensor B	-		
C5055	Adapter module	-		
AS5000	Sensor	lead-free with cert conformance		

Specifications			
Model No.	FG-101B		
Power consumption	3.2 W (100V), 3.6 W (100-110V) 3.2 W (120V), 3.6 W (220-240V)		
Temperature resolution	1°C		
Temperature measurement range	0 to 700°C		
Temperature precision	±3°C (300 to 600°C) ±5°C (other than above)		
Temperature sensor*	K (CA) type thermocouple		
Voltage resolution	0.1 mV		
Voltage measurement range	0 to 40 mV (AC)		
Voltage precision	± (5% of reading + 1 digit)		
Resistance resolution	0.1 Ω		
Resistance measurement range	0 to 40 Ω		
Resistance precision	± (5% of reading + 1 digit)		
Display	LCD : 3 1/2 digits		
Operating environment	Ambient temperature/Humidity range: 0 to 40°C, max.80% RH (without condensation)		
Environmental conditions	Applicable rated pollution degree 2 (According to IEC/UL61010-1)		
Dimensions	211(W) × 53(H) × 126(D) mm		
Weight	0.95 kg		
The Temperature sensors can or	nly be used to measure temperatures below 500°C.		

<sup>T</sup>The Temperature sensors can only be used to measure temperatures below 500°C. To measure higher temperatures, use an appropriate temperature probe.

#### Features

For the daily maintenance of soldering station Control of "tip temperature", "leak voltage", and "tip to ground resistance" is required for a grounded soldering station for electronic components.



#### What is leak voltage and tip-to-ground resistance?

#### Leak voltage Leak current is the current that leaks from the tip to a board or device. Leak voltage is



adversely affect delicate devices, so it is necessary to check leak voltage on a daily basis.

#### Tip-to-ground resistance

a specific measurement of the level of this current. The leakage can

Most leak current flows from the tip via the ground wire to the outlet ground terminal, and is prevented from affecting the device. Because of this, tip-to-ground resistance is another important issue that must be checked daily.



#### Human error-free operation



#### **1. AUTO HOLD function**

The measurement will end automatically when the displayed tip temperature is stabilized.

Individual differences in temperature measurement can be minimized.

#### 2. Data send function (infrared)

Measurement result can be sent to IoT capable soldering station, such as FN-1010, and be recorded automatically.

Human errors in manual recording can be eliminated.

#### Option

#### Adapter module

By connecting FG-101B and IoT capable soldering station, such as FN-1010, with adapter module, data transfer can be easy and smooth.

For more details, please visit website.



