



HAKKO GREEN

SOLDERING IRON
(白光綠柄電錫鐵)

⚠ CAUTION

When the power is on, the tip temperature can reach over 300°C (572°F). Since mishandling may lead to burns or fire, be sure to comply with the following precautions.

- Do not touch the tip and the metallic parts near the tip.
- Do not use the unit near flammable items.
- Unplug when the unit is not in use.
- Do not warm up the soldering iron with the tip pointing down.
- Do not use the unit for applications other than soldering.
- Do not wet the unit or use the unit when your hands are wet.
- Do not modify the unit. Use only genuine HAKKO replacement parts.
- Do not shock the unit, otherwise the heating element will be damaged.
- The soldering process will produce smoke, so make sure the area is well ventilated.

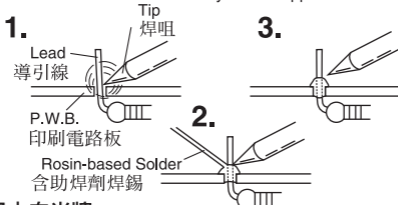
How to solder

1. Press the tip lightly against the part to be soldered and heat the part.
2. Melt the solder by touching it against the part.
3. When melted solder has spread over the part, remove the tip from the part and allow the solder to harden.

Note

- Remove residual solder or any dirt with a moistened cleaning sponge or the tip cleaner.
- Coat the tip with fresh solder after use.
- Before replacing the parts, turn the power off and allow the unit to cool to room temperature.
- The first time you use the soldering iron, it may smoke slightly as the heating element dries out.

This is normal and should only last for approx. 10 minutes.



日本白光牌

⚠ 注意

當電源接通時，焊鐵頭及金屬部分的溫度高於攝氏300度以上（華氏572度）。鑒於濫用可能導致灼傷或火患，請嚴格遵守以下事項。

- 切勿觸焊鐵頭及附近的金屬部分。
- 切勿在易燃物附近使用。
- 當不進行焊接作業時，應拔下電源插頭。
- 切勿把焊鐵頭向下吊在進行加熱時。
- 切勿使用焊鐵頭在進行焊接以外的工作。
- 切勿弄濕焊鐵，或手濕時也不能使用。
- 切勿擅自改動焊鐵。更換部件時，應採用HAKKO原件。
- 切勿沖擊電焊鐵本身，因會引起發熱元件損壞。
- 焊接時會冒煙，工場應有良好通風設施。

焊接方法

1. 用焊咀加熱焊接部位。
2. 熔化焊接部位的焊錫。
3. 當焊錫如同覆蓋焊接部位一樣擴散開來以後，使焊鐵離開，等待焊錫凝固。

註

- 當焊咀上附著舊的焊錫或黑色氧化物時，請用濕的抹布或潔咀器等擦拭乾淨。
- 使用完畢時，應再次將焊咀拭乾淨，塗敷新的焊錫。
- 更換焊咀時必須等待焊咀完全冷卻後才進行。
- 初次使用時，可能會在10分鐘左右發出白色煙霧，這是由於內部發熱元件乾燥時產生的。並非故障乃屬正常現象。

中國RoHS 產品中有毒有害物質或元素的名稱及含量

部件名稱	有毒有害物質或元素					
	鉛 (Pb)	汞 (Hg)	鎘 (Cd)	六價鉻 (Cr(VI))	多溴聯苯 (PBB)	多溴二苯醚 (PBDE)
插頭	×	○	○	○	○	○

○：表示該有毒有害物質在該部件所有均質材料中的含量均在SJ/T 11363-2006標準規定的限量要求以下。

×：表示該有毒有害物質至少在該部件的某一均質材料中的含量超出SJ/T 11363-2006標準規定的限量要求。

HAKKO CORPORATION

MADE IN JAPAN

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